



Ingenuity. It's in everything we do.

Fine Hardwood Panels

States'
Fine
Hardwood
Panels

Ambassador

Coastline

Stateline

Beaded

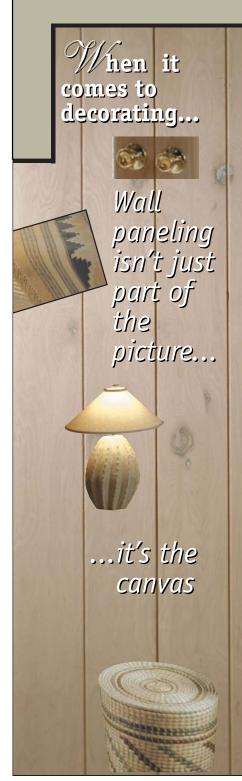
Liteline



## Ambassador

No panel creates an elegant ambience quite like Ambassador, our top grade series available in Cherry, Oak and Pecan finishes in an Orangeburg groove pattern. Each of these traditional finishes is beautifully enhanced by decorator accents such as brass, textiles, plants, lights, pottery and fabrics. Style and color provide the skeleton that furnishings, lighting and accents flesh out. The livingroom pictured below is finished in the ever popular Spanish Pecan. The appropriateness of any given style is a highly personal matter. We have attempted to illustrate that natural wood wall panels from States Industries offer you the style, color and pattern necessary to achieve attractive and durable decor for your home, whatever format you select.



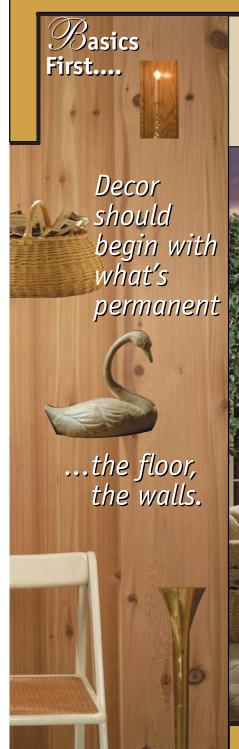




## Coastline

Next to room size and lighting, accents are the most important decorating consideration. Coastline panels in heavy 3/8" Oak or Fir are not only beautiful, but ideal for applications where additional durability and resilience are required. Coastline panels come with either a rough sawn texture for a rustic or "lodge" look, or a polished, more sophisticated finish.

The Cape Blanco Oak used in the Southweststyle bedroom above illustrates the mood creating capability of this series. Whether you prefer the soft, cool, and very personal sanctuary feeling this room exudes, or a much different mood, this series, in Oak or Fir, and a variety of colors and patterns, allows you to express your own personal taste.



### $\operatorname{Stateline}$

Comfortable. Liveable. Dramatic. Stateline panels are the heart of our traditional paneling line. All of these panels are 1/4" thick and most feature a random plank or "Orangeburg" groove pattern in colors ranging from mid tone browns to creamy yellows. If you like a sensuous, high touch environment, these textured surfaces may be just right for you.

Natural wood is one of the most versatile decorating materials available. It has a humanizing influence, making interiors comfortable. Because they work well with a wide variety of other furnishings, natural materials serve to unify a room's decor, eliminating the need to replace furnishings that may otherwise clash; a mediating influence of economic significance.



The warmth and beauty of natural hardwoods...



...High Touch

...Rich Color

...Textured Surfaces

...Natural Veneers



Beaded

Versatility is one reason why Beaded series panels are our most popular. They work nicely in kitchens as well as living rooms and dens and have many commercial applications as well. They come in both 5/32" and 1/4" with a raised rib, or bead, which repeats on either 1-1/2" or 3" centers. The beaded pattern is ideal for use in Victorian or Country decor, especially as wainscot.

In the room pictured above midtone Beaded Victorian lends itself to a warm and inviting yet formal living room. Used in a children's playroom, the tough finish can absorb years of punishment and still retain its character. Like all States Industry panels, Beaded just gets better with age. Stains or marks are easily removed with any good household detergent.







...Resilient



## Beaded Unfinished

Unfinished versions in both low and middle price ranges allow the consumer to paint or stain to match existing woodwork. This option allows for control of the ambient effects of both natural and artificial lighting. Many decorators consider lighting the single most critical element in any interior design, and yet it is often entirely overlooked by the nonprofessional.

Notice how beaded panels have been used in the kitchen below, its ceiling flooded with both natural sunlight and cool fluorescent light, to create a cool, clean, contemporary look. Similar treatment can lend a perfect blend of austerity and charm to an industrial setting. Control natural light to optimize its effect with a variety of window treatments: blinds, shades, shutters, drapes and mirrors.





# **Installation Tips**

Detailed installation instructions are available from your panel supplier. The following tips are specific to natural wood panels and should be observed in addition to general installation instructions.

All States Industries paneling is made from natural wood veneers. States exclusively features NOVA®ultraviolet cured topcoats which are impervious to household stains and solvents. States Industries paneling is made in America by American craftsmen.

#### **Prearrange Your Panels**

States Industries' panels are made with natural wood veneers. Each panel is a distinctive blend of color and grain variations. Prior to installation, you should stand the panels upright around the room to achieve the most pleasing effect. Note that there is a top and bottom to each panel. Once you have determined placement, number the panels to avoid confusion.

#### **Acclimate New Panels**

Panels should be stored in the room they will be installed in, at normal temperature for a period of 24 hours. Separate the panels with a spacer to allow air to circulate around them. This procedure allows the wood to adjust to the humidity and temperature, and prevents any shrinkage or expansion after installation.

#### **Allow Adequate Clearance**

There is a tendency to fit panels as tightly as possible. While this is understandable, it is not a good practice. Butt panels snugly along their sides, but allow a minimum of 1/8" space at the top and bottom. This space will be covered by moulding, and will not be visible. Spacing allows the panel, as well as the wall it mounts, to expand and contract with changes in temperature and humidity.

## Liteline

## Stateline

SERIES	FACE SPECIE	NAME	GROOVE TYPE	GROOVE PATTERN
LITELINE 5/32"	BIRCH	Butterwood Ranchwood Sagamore Signature	1/8" 1/8" 1/8" 1/8"	Orangeburg Orangeburg Orangeburg Orangeburg
	CEDAR OAK	Aromatic Legacy	None 1/8"	None Orangeburg
STATELINE 1/4"	BIRCH	Minnesota Wisconsin	1/8" 1/8"	Orangeburg Orangeburg
	CEDAR	New York Aromatic Rustic	1/8" None None	Orangeburg None None
	OAK	Heritage Chapel Connecticut Liberty	1/8" 1/8" 1/8" 1/16"	Orangeburg Orangeburg Orangeburg 4" On Center
COASTLINE 3/8"	FIR	Peg & Plank, Gray Siletz Snow White	3/8" 3/8" 3/8"	Orangeburg Orangeburg Mark V
	OAK	Arctic White Natural Newport Westport Cape Blanco	3/8" 3/8" 3/8" 3/8" 3/8"	Mark V Mark V 8" On Center 8" On Center 8" On Center
<b>BEADED</b> 5/32"	BIRCH	Finished	Beaded	1 1/2" On Center
	MAPLE OAK	Duchess Finished Unfinished	Beaded Beaded Beaded	3" On Center 1 1/2" On Center 1 1/2" On Center
	PINE	Empress Finished Empress Unfinished	Beaded Beaded	3" On Center 3" On Center
BEADED 1/4"	KAUDAMU	Victoria Finished Victoria Unfinished Designer White Designer Oyster Oxwood	Beaded Beaded Beaded Beaded Beaded	1 1/2" On Center 1 1/2" On Center 1 1/2" On Center 1 1/2" On Center 1 1/2" On Center
	OAK	Stamford Finished Stamford Unfinished	Beaded Beaded	1 1/2" On Center 1 1/2" On Center
	OBECHE MDF	Paint Grade Raw Primed Raw Primed	Beaded Beaded Beaded Beaded Beaded	1 1/2" On Center 1 1/2" On Center 1 1/2" On Center 1 1/2" On Center 3" On Center 3" On Center
AMBASSADOR 1/4"	CHERRY OAK PECAN	American Cherry English Oak Spanish Pecan	1/4" 1/4" 1/4"	Orangeburg Orangeburg Orangeburg







Victoria Finished





Paneling comes in 4-foot widths and most of the time it takes one panel to cover 4 lineal feet unless the room has some exceptionally large windows or sliding glass doors. Measure the lengths of the walls you intend to panel and divide the total lineal feet by 4 and this will be the number of panels you will need to complete your project.

For installation the basic tools that you will need are a hammer, nail set, measuring tape, straight edge, string with a weight or a level, crosscut saw, and a drill.









All States Industries paneling is made from natural wood veneers. States exclusively features NOVA® ultraviolet cured topcoats which are impervious to household stains and solvents. States Industries paneling is made in America by American craftsmen.



Ingenuity. It's ineverything we do.